



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1712
Job Sheet 172761



Part No: 647.1712

Job Qty: 8 ea

Part Name: Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/6/18	3/6/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
110	Waterjet	8 pcs	3/6/18	3/6/18	0.00	0.88	Waterjet1		SC 18/04/18
120	QC	8 pcs	3/6/18	3/6/18	0.00	0.00	QC2 Waterjet-1		30/05/18
130	QC	8 pcs	3/6/18	3/6/18	0.00	0.00	QC8-1		38
140	Brake NC	8 pcs	3/7/18	3/7/18	0.03	1.43	Brake NC 1		DAS-89 38
150	QC	8 pcs	3/7/18	3/7/18	0.00	0.00	QC5		38
160	Outsource	8 pcs	3/7/18	3/7/18	0.00	0.00	Outsource4		CC 03/05/18
170	Packaging	8 pcs	3/7/18	3/7/18	0.00	0.00	Packaging2		AT 18/05/18
180	QC	8 pcs	3/7/18	3/7/18	0.00	0.00	QC5		CC 03/05/18
210	Packaging	8 pcs	3/7/18	3/7/18	0.00	0.00	Packaging3-1		CC 03/05/18
220	QC21-SA	8 Ea	3/7/18	3/7/18	0.00	0.00	QC21		CC 03/05/18

Part Op 110 - 1-Cut as per Dwg ****Debur by hand****

Descriptions: 160 - Issue P/O to ATG : 200391036

210 - ****IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

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MAY 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S.050	7075-T6 Sheet .050	3.2984 sf (.4123 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S.050	3	40	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	3.080Inches ± 0.005	3.085 3.075		3.081
2	Gusset	1.060Inches ± 0.005	1.065 1.055		1.060
3	Gusset	0.050Inches ± 0.005	0.055 0.045		0.050

Plex 2/21/18 3:43 PM Dart.Gagnon.Michelle



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S057140



Part: 647.1712

Job No: 172761

Serial No/Batch: S057140

Revision:

Inspector:

Date: 04/01/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039636**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039636
PO Date: 4/18/18
Due Date: 4/25/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	172761	647.1712	Gusset Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 647.1700 Rev. E	Firmed	4/25/18	20 pcs	0 pcs 20x	20 pcs	\$14.79/pcs AT 18/04/18	\$295.80
Line Item Note * rush - need asap *										
2	173647	D1038-58B	Avionics Fastener Rail Issue P/O: Black Anodize as per Dwg D1038	Firmed	4/25/18	50 pcs	0 pcs 50x	50 pcs	\$5.39/pcs AT 18/04/18	\$269.50
Grand Total:										\$565.30

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Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

CT.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/24/18 1:59 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915010

Date: 25-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chris Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20	Part: 647.1712 Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22907	Rev: E	
	PO: PO039636	Line: 1	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>25/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

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APR 30 2018

Made in Canada.